

Technical Bulletin 6

Model
911 1969-89

Subject: Modifications on
Doors and Hinge Pillars

Page
1 of 2

Model Affected: All 911 and 911 Turbos
Model Years 1969 through 1989

Concern: Standardization of replacement doors and modification on hinge pillars.

Service Information: A standardized replacement door is all that is available for 911 Series vehicles from the Porsche Parts Department. Some modifications are necessary when installing these doors in 911 and 911 Turbo vehicles 1969 through 1989 model years.

Wiring Harness Routing:

The positions for three wiring harness holes are center punch marked on new doors (figure 1) and must be drilled and deburred as necessary compared to the old door before painting the new door.

- 1 - for electric window lift (20mm diameter)
- 2 - for outside mirror adjustment (16.5mm diameter)
- 3 - for radio speakers (12.5mm diameter)

The hole (arrow in figure 1) must be closed with grommet, part number 999 703 066 50.

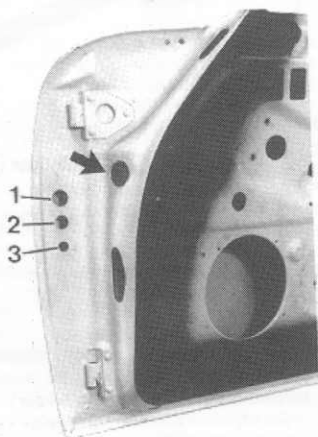


Figure 1

Door Contact Switch for Inside Light Repositioned:

During Model Year 1989, hinge pillars were modified. Hinge pillars remain available in both versions. When installing the new version door on a car with the old version hinge pillar, the door contact switch for the inside light must be positioned 50mm further down.

IMPORTANT NOTE: This technical bulletin is a copy of an original factory bulletin, some of the part numbers listed may have been superseded. Use the information from this bulletin for repair, for the latest part numbers, refer to our catalog.

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Service Information (cont.):

This requires drilling a new hole, 8.4mm in diameter, 50mm below the old door contact switch hole (figure 2). Deburr edges of the new hole and treat edges with rust prevention paint. Relocate switch into new hole. Install plug, part number 911 531 999 00 in old hole.

Important:

Instructions for fitting and welding new door shells, printed in 911 Workshop Manual (part number WKD 480 520), Model Years 1965 - 1971, Volume II, pages B7 through B13, are still applicable.

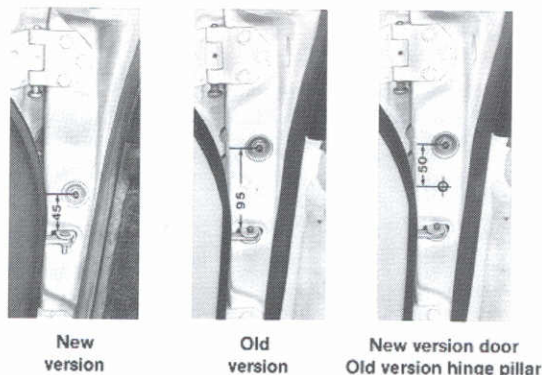


Figure 2

Parts Information:

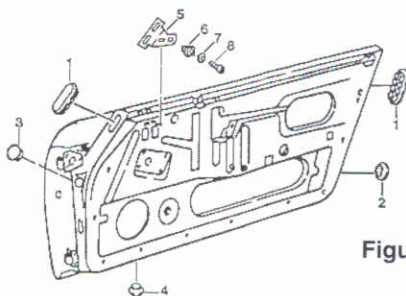


Figure 3

ILL.	QTY	DESCRIPTION	PART NUMBER	ILL.	QTY	DESCRIPTION	PART NUMBER
-	1	Plug for old switch hole	911 531 999 00	7	2	Washer	N 011 524 7
1	2	Oval Plug	999 703 345 40	8	2	Bolt 6 x 12mm	N 010 212 14
2	1	Round Plug	999 703 344 40	-	1	Door, right	911 531 006 23
3	1	Grommet	999 703 066 50	-	1	Door, left	911 531 005 23
4	1	Rubber Valve	999 926 018 40				
Items 5 - 6 use only for up to 1986 models.							
5	1	Bracket Left Door	911 531 955 00				
5	1	Bracket Right Door	911 531 956 00				
6	2	Nut	999 591 498 40				

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